

# Equipment

KOPA printing house specialises in production of medium and small circulations of publications. For your convenience, 90% of all our printing services are situated under the same roof.

## SHEET-FED OFFSET

Printing house KOPA capabilities in sheet-fed offset printing.

Heidelberg Speedmaster XL  
low energy UV 106-8:

Min. sheet size, 34 x 48 cm  
Max. sheet size, 75 x 106 cm

Offset printing machine  
Heidelberg Speedmaster SM 74/4:

Min. sheet size, 28 x 30 cm  
Max. sheet size, 53 x 74 cm

Offset printing machine Heidelberg  
Speedmaster SM 74/2P:

Min. sheet size, 28 x 30 cm  
Max. sheet size, 53 x 74 cm

# FINISHING

- 01 **Cutting**
- 02 **Folding**
- 03 **Die cutting:**
  - die cut
  - creasing
  - perforation
  - numbering
- 03 **Drill**
- 04 **Corner rounding and register cutting**
  - The schemes of register cutting:*
  - thumb Index
  - step Index
- 05 **Saddle stitching**
- 06 **Sewing**
- 07 **Perfect binding:**
  - standart
  - broshures with flaps (6 or 8 pages)
  - “open cover”
- 08 **Perforation:**
  - 1mm line perforation (tear off)
  - perforation for Wire-O binding
- 09 **Wire-O binding:**
  - standart, „Half canadian“
  - „Reversed / Concealed“ Wire-O. Binding on flap
  - „Full canadian“
  - „Semi-hidden“ Wire-O
  - „Half canadian“, 2 spirals
  - „Half canadian“, inside divided in two parts
  - Wire-o binding with calendar hanger (1 hanger possible).
- 10 **UV varnish:**
  - glossy
  - matt
  - for absorbent paper
  - with glitters
  - pearl gloss
  - other effects
- 11 **Laminating:**
  - matt
  - glossy
  - soft-touch
  - scratch proof
  - textured

# MAILING LINE

- 01 **Folding** – the booklet can be folded in two directions making up to 14 folds – minimal folding length 50 mm.
- 02 **Perforation:**
  - entire edge
  - by step
- 03 **Cutting:**
  - entire edge
  - by step
- 04 **Creasing:**
  - entire edge
  - by step
- 05 **Instant gluing:**
  - folding line (brochures)
  - full area gluing
- 06 **Remoistenable glue**

# SCREENPRINTING

(Additional service for our offset customers only)

# SHRINK WRAP

# MANUAL WORKS IN KOPA:

- 01 pockets glued to the covers or folders
- 02 glued note blocs
- 03 folding of cases
- 04 stitching into cases
- 05 production sorting
- 06 packing